Heavy Duty Relay

HR723 Series

Part Number Description







0	Contact Arrangement	1C: 1N/O + 1N/C	2A: 2N/O	2C : 2N/O + 2N/C
0	Coil Voltage	24VDC	110VAC	220VAC

General Ratings

General Specification

	Contact Form		1N/O + 1N/C 2N/O 2N/O + 2N/C
	Contact Material		Ag alloy
	Maximum Contact Resistance		50mΩ
Contact Ratings	Rated Current (Resistance Load)		30A 24VDC
•			30A 220VAC
	Maximum Switching Current		30A
	Maximum Rated Voltage		110VDC / 250VAC
	Minimum Switching Current *		100mA 5VDC
	Coil Voltage		12VDC 24VDC 110VAC 50/60 Hz 220VAC 50/60 Hz
	Coil Consumption	DC	Approx. 2.8W
Coil Rat-		AC	9.6VA
ings	Minimum Pick-up Voltage		80% of Nominal Voltage
	Maximum Drop Out Voltage		DC: 10% of Nominal Voltage
			AC: 30% of Nominal Voltage
	Rating		130 ° C ± 5 ° C (Class B) IEC 60335

Operating	Maximum Pick-up	30ms	
Time	Minimum Drop-out	30ms	
Insulation Re	sistance	100MΩ at 500VDC	
Dielectric Strength		Between Contact Points: 2,000Vrms for 1 minute	
		Between Contact Points and Coil : 2,500Vrms for 1 minute	
Life Cycle		Mechanical: Min. 1,000,000	
Life Cycle		Electrical: Min. 100,000	
Vibration Resistant		10~55Hz (width of vibration 3.3mm)	
Ambient Tem	perature	-40 °C $\sim +60$ °C (with no icing or condensing)	
Ambient Hun	nidity	5% ~ 80%RH (no condensing)	
Weight		2A: Approx. 250g, 2C: Approx. 300g, 1C: Approx. 200g	
Tightening To	orque	1.2N·m (12.24kgf·cm)	
Flammability rating		VO	

[☞] Specifications and materials can be changed without prior notice for the enhancement of the quality.

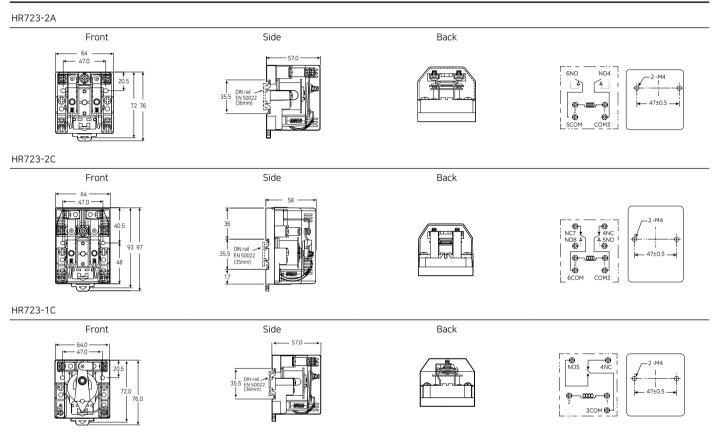
Product Selection

	Contact Form	Rated Voltage	Part Number	
6 63		220VAC	HR723-2A 220VAC	
	2N/O	110VAC	HR723-2A 110VAC	
		24VDC	HR723-2A 24VDC	
		220VAC	HR723-1C 220VAC	
	1N/O + 1N/C	110VAC	HR723-1C 110VAC	
		24VDC	HR723-1C 24VDC	
		220VAC	HR723-2C 220VAC	
	2N/O + 2N/C	110VAC	HR723-2C 110VAC	
		24VDC	HR723-2C 24VDC	
Rev. 2/14 Data subject may change witho	ut notice.	www.kacon.co.kr	Industrial Controls Catalog	I - 29

Heavy Duty Relay

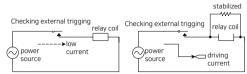
HR723 Series

Dimension unit: mm

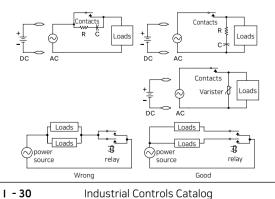


Cautions when using the relays

· When the relay is trigged with external contact sensors or etc., and if the resistance at the contact is higher, there can be problems and failures with the trigging. In these cases, the reasons can be the aging of the contact terminals or the specification. So, it is recommended that a dummy resistance is added to form a stabilized zener current at the contacts.



· For extended life span of the relay when used at the induction load, please arrange the contact protection circuit as shown here in.



- In case of relay products equipped with surge prevention circuits, the DC models have the return current diode, while the AC models have the R-C circuit.
 In case of DCs, there are diodes included inside. So, please take care when wiring for the polarity.
- · When using a number of loads simultaneous. It is advised that the loads are connected to the relay contact points individually.
- · When COMing a multiple number of loads, there can be imbalances between the contact points, which may lead to the destruction of the product.
- About the minimal switch regularity

A for the minimal switch regularity, the designers should consider a number of trouble shooting perspectives when the load is of types consuming very low amount of current. While the contact resistance consumes a very small amount of current, the design should include proper dummy resistance at both poles (parallel) for sequences with higher reliability, so that the current remains higher then the minimal switch regularity.

